



PRODUCT CHANGE NOTIFICATION:	2025-006
SUBJECT:	New China Manufacturing for ti Series
PRODUCTS:	ti Series CO ₂ Lasers
EFFECTIVE DATE:	August 2025

INTRODUCTION

As part of our ongoing efforts to expand manufacturing capacity and improve global lead times, Novanta is introducing another final assembly location for ti Series lasers. While the laser tube—the core technology of the laser—continues to be manufactured in Mukilteo, WA, USA, final assembly for most international markets will now also be performed at our established facility in Suzhou, China.

This change does not affect the quality, reliability, or performance of the product. All lasers, regardless of assembly location, are built and tested to the same rigorous standards. The Country of Origin (COO) for all ti Series lasers remains USA. The warranty and service processes also remain the same.

DESCRIPTION OF CHANGE

Starting in **August 2025**, ti Series lasers assembled in Suzhou, China will be introduced for all regions except the United States, which will continue to be supplied from Mukilteo.

To distinguish between assembly locations, **part numbers from Suzhou will include “-S”** before the wavelength, and **serial numbers will begin with “S”**. For tracking and management of taxes, parts that are built in Suzhou for customers in China will have an additional “C” in the part number, as shown in the following table.

	Mukilteo	Suzhou	Customer Region
Part Number	FSTi60SAH	FSTi60SAH- S 10.6	Outside of China
		FSTi60SAH- SC 10.6	China
	FSTi60SAG-9.3	FSTi60SAG- S 9.3	Outside of China
		FSTi60SAG- SC 9.3	China
	FSTi60SAG-10.2	FSTi60SAG- S 10.2	Outside of China
		FSTi60SAG- SC 10.2	China
Serial Number	I060XXXXXXXXXX	S I60XXXXXXXXXX	All



CUSTOMER ACTION REQUESTED

If you are located in a region supported by the Suzhou facility:

- Our **Customer Care team** and your **local Account Manager** will coordinate with you during the transition.
- Customers are **invited to visit the Suzhou facility** to observe the assembly and testing process.

For questions or further information, please contact your local Novanta representative. We appreciate your continued partnership and support.